



NOTE:

- * 3/16 Minimum Pilot Length
- 7/16 Maximum Pilot Length
- * For use with 3/8"Ø or 5/16"Ø Hex Head Cap Screw

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 REMOVE ALL BURRS
 BREAK ALL CORNERS 1/64 X 45°
 STANDARD TOLERANCES APPLY
 63 RMS MAX SURFACE FINISH
 DO NOT SCALE DRAWING

STANDARD TOLERANCES
 FRACTIONS ± 1/64
 DECIMAL .XXX ± .005
 .XXXX ± .0005
 ANGLES ± 1/2°
 THIRD ANGLE
 PROJECTION



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DRAWN	DEB	7/8 Pilot Adapter, 3/8" bolt	
SCALE	FULL	MATERIAL	Alloy Steel
REQUIRED		FINISH	Zinc Plate
DATE	4.7.99	HEAT TREAT	Yes
		DRAWING	90602

B	6/14/99	DEB	1 31/32 was 1 15/16
REV	DATE	BY	DESCRIPTION

